

# Environmental Product Declaration

## Elea Public Seating



CPC Code | 3811  
Declaration Number | S-P-00868  
EPD Valid from | 15.02.2017  
EPD Expire on | 14.02.2020  
Market Coverage | Worldwide

 **EPD**<sup>®</sup>  
TURKEY

ENVIRONMENTAL PRODUCT DECLARATIONS

**KOLEKSİYON**

In accordance with ISO14025 for  
**Elea Public Seating with V Shaped Armrest**  
**Elea Public Seating with Z Shaped Armrest**



# Information

The LCA for this EPD is conducted according to the guidelines of ISO 14040/44 and the requirements given in the Product Category Rules (PCR) document for Seats (ver. 2.0, 2015 11 03) and the general program guidelines by The International EPD System in accordance with ISO 14025 standards.

The inventory for the LCA study is based on the 2016 production figures for Elea Public Seating manufactured by Koleksiyon Mobilya San. A.Ş. (Koleksiyon) in their production plants located in Tekirdağ, Turkey.

This LCA was modelled with SimaPro 8.2 LCA software using the impact factors and Ecoinvent database (ver. 3.02) for secondary data and Turkish Life Cycle Inventory Database (TLCID) developed by Turkish Centre for Sustainable Production Research and Design (SÜRATAM) for local data.

EPD PROGRAMME	The International EPD® System www.environdec.com
EPD PROGRAMME OPERATOR	EPD Turkey, Istanbul - Turkey www.epdturkey.org
EPD OWNER	KOLEKSİYON MOBİLYA SANAYİ A.Ş Istanbul - Turkey www.koleksiyon.com.tr www.koleksiyoninternational.com
DECLARED UNIT	One unit of furniture
EPD BASED ON PRODUCT CATEGORY RULES (PCR)	PCR 2009:02 Seats, ver. 2.0, 2015-11-03 The International EPD® System
PCR REVIEW CONDUCTED BY	Technical Committee of the International EPD® System Review chair: Rita Schenck www.environdec.com info@environdec.com
INDEPENDENT VERIFICATION AND DATA, ACCORDING TO ISO 14025:2006	<input type="checkbox"/> Internal <input checked="" type="checkbox"/> External <input type="checkbox"/> EPD® Process Certification
SYSTEM BOUNDARIES	<input type="checkbox"/> Cradle to Gate <input type="checkbox"/> Cradle to Gate with Option <input checked="" type="checkbox"/> Cradle to Grave
APPROVED AND VERIFIED BY	Third Party Verifier Marcus Wendin, Göteborg - Sweden www.miljogiraff.se
EPD PREPARED BY	Metsims Sustainability Consulting, Istanbul - Turkey www.metsims.com

EPDs within the same product category but from different programmes may not be comparable.

# Company

Competitive in the global marketplace, Koleksiyon holds to global standards and has internalized the protection principles of natural resources, the environment and the provision of healthy and safe environments for all his employees, partners in all business processes.

The company continuously improves his processes with the integrated management system to ensure the fair balance between efficiency, productivity and safety.

Koleksiyon puts emphasis on internal waste management and facilitating a high level of recycling in all processes with a commitment to continuous improvement.

Using technology, environmentally friendly and recyclable materials when designing products and services, Koleksiyon always aims at protecting the environment as well as human safety. The brand is also willing to ensure that each employee truly knows the importance of his/her contribution towards the green and sustainable environment.

Koleksiyon has a recognized reputation for delivering design and service excellence both in its homeland of Turkey and around the world. The brand is known for its clean and understated intelligent design, for its quality of manufacture and for its insight into the needs and concerns of customers.

Based on its key guiding principles and forty years' experience Koleksiyon designs are based on a profound knowledge of culture, history and geography. Its solutions reclaim the past that we know with colors, sounds and shapes. At the same time, Koleksiyon product designs anticipate the future we do not yet know. The aim is always to pursue excellence and to hold true to certain values. Koleksiyon knows that there is always a line that runs from the past to the future, that as well as local cultures and ideals, there are eternal and universal values that we all share and that what is essential is understanding the art and craft as it is tied up in a particular time and place.

Koleksiyon is compliant to following international standards: ISO 14001, OHSAS 18001, ISO 9001, ISO 10002 and ISO 27001.

# Product Information

Elea is a seating system developed for workplaces and public spaces like airports, bus terminals, ports, railway stations, hospitals, waiting areas in addition to the hospitality industry, educational institutions, lounges and libraries.

Its unique design and special made moulding make several variations possible. Such variations can offer user-friendly access for less-abled people thanks to its characteristic design dimensions. Those variations are marked with a special sign on its inner back surface.

As the design aims public areas, lounge and waiting zones, it is proposed with power access to make in order to fulfil technological needs. The plug set can be mounted under its table tray, on the tray or between two backs.

Thanks to its special modulating structure and smart mounting system Elea offers an easy and quick mounting. If it is intended to extend seating capacity for Elea over time, it is possible to mount a new seating series after mounted tables are dismantled.

It offers several materials and color options for seating. Additionally different material and color option is also possible for the metal and aluminum construction.

## LIST OF MATERIALS FOR ELEA WITH V SHAPED ARMREST



MATERIALS	CONTENTS (kg)	
<b>Main Body</b>	Steel frame	14.0
	Aluminium	5.88
	Integrated polyurethane on laminated plywood	26.9
	Plywood	0.00
	Paint / Varnish	0.00
<b>Auxiliary Materials</b>	Iron	3.72
	Aluminium	6.23
	Polyurethane	0.036
	Epoxy	0.242
	Rubber	0.012
<b>Fittings</b>	ABS Polymer	0.09
	Steel	0.879
	Nickel	0.108
<b>Packaging Materials</b>	Corrugated board box	14.8
	Packaging shrink warp	0.140

## LIST OF MATERIALS FOR ELEA WITH Z SHAPED ARMREST



MATERIALS	CONTENTS (kg)	
<b>Main Body</b>	Steel frame	14.0
	Aluminium	9.30
	Integrated polyurethane on laminated plywood	26.9
	Plywood	0.00
	Paint / Varnish	0.00
<b>Auxiliary Materials</b>	Iron	3.72
	Aluminium	7.28
	Polyurethane	0.036
	Epoxy	0.300
	Rubber	0.004
<b>Fittings</b>	ABS Polymer	0.090
	Steel	0.879
	Nickel	0.108
<b>Packaging Materials</b>	Corrugated board box	17.0
	Packaging shrink warp	0.181

# System Boundary

## Upstream Process

Upstream processes include raw material extraction and production processes and manufacturing of auxiliary materials, chemicals and packaging materials.

## Core Process

Core processes include transport of materials to the manufacturer and operations for manufacturing.

Manufacturing includes sizing and painting of product parts and assembly. The end products are then packaged to be sold. Electric energy and natural gas are consumed during the manufacturing.

## Downstream Processes

Downstream processes include transportation from manufacturer to consumer, product use and disposal of both product and packaging.

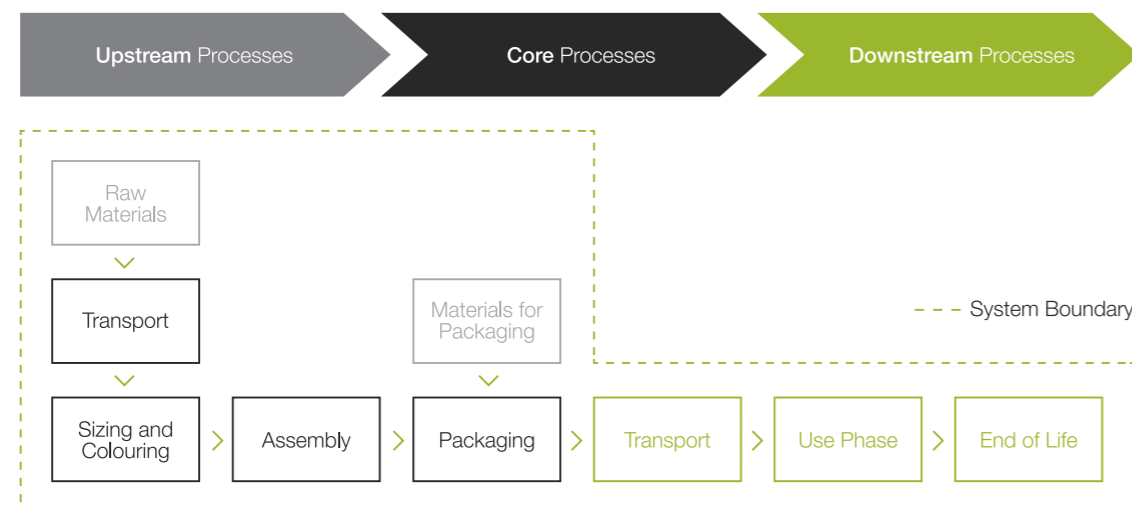
Distribution of final product to customer is assumed to be a default long distance transport of 1000 km by lorry defined by the PCR.

During use phase of the product, no energy or water is consumed. The product can be cleaned with a dry or damp cloth and do not require maintenance during its lifetime.

At the end of its life, it is expected from customers to dispose the product in accordance with the legal regulations of the country where they reside. The product is easy to disassemble and recycle. For the disposal scenario of the product European average recycling values were taken for metal parts and other materials assumed to end up at landfill.

Packaging waste is assumed to end up at packaging recycling streams due to the relevant national law in Turkey in 2016, which requires manufacturers to have certain percentage of their packaging waste to be recovered.

## SYSTEM BOUNDARY OF THE LCA STUDY CONDUCTED ON ELEA SEATS



# Environmental Performance Related Information

<b>FUNCTIONAL UNIT / DECLARED UNIT</b>	The declared unit is the production of one unit of furniture with a minimum 15 years lifetime.
<b>GOAL AND SCOPE</b>	This EPD evaluates the environmental impacts of one unit of furniture from cradle to grave life cycle perspective.
<b>SYSTEM BOUNDARY</b>	The system boundary covers upstream, core and downstream processes within the life cycle.
<b>ESTIMATES AND ASSUMPTIONS</b>	There are no additional product scenarios developed for this EPD. Distribution of final product to customer is assumed to be 1000 km by lorry. During use phase of the product, no energy or water consumption is assumed. At the end of its life, it was assumed that the metal parts of the product were recycled according to the European average recycling rates and the rest of the materials end up at landfill. Packaging waste for declared products are modelled based on the collection rates enforced by the relevant laws in Turkey.
<b>CUT-OFF RULES</b>	For this LCA study, cut-off criteria was not applied.
<b>BACKGROUND DATA</b>	For local data specific for Turkey, Turkish Life Cycle Inventory Database (TLCID) developed by Turkish Centre for Sustainable Production Research and Design (SÜRATAM) was used. For any other background data the latest version of the Ecoinvent databased was used.
<b>DATA QUALITY</b>	Raw materials, electricity, natural gas, water use and waste data collected from Koleksiyon. Localized data especially on energy and other relevant processes were taken from TLCID.
<b>PERIOD UNDER REVIEW</b>	All primary data collected from Koleksiyon plant is for the period year of 2016.  There are no co-products in the production of Elea Public Seating manufactured by Koleksiyon. Hence, there was no need for co-product allocation.  Koleksiyon sources raw materials and goods from different locations across Turkey and other parts of the world and by different means of transport (truck, ship and train). For this reason, transport was allocated according to tonnages.
<b>ALLOCATIONS</b>	

All the waste resulting from the main production and related processes of Koleksiyon is managed in accordance with valid legal requirements.

The results of the LCA with the indicators as per EPD requirement are given in the following tables for upstream, core and downstream processes shown in the system boundary section.

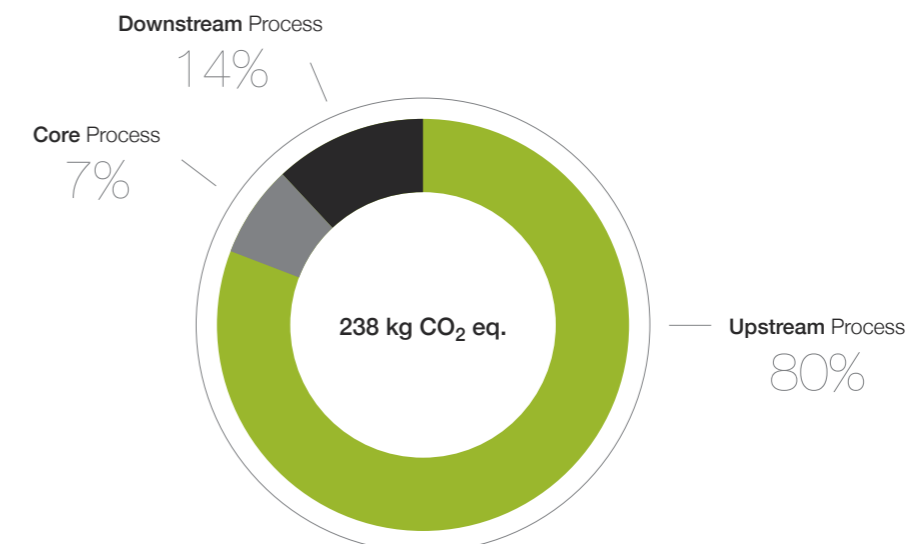
All resource use values are determined from life cycle inventory of products, while environmental impacts are calculated with the CML-IA baseline V4.2, Recipe Endpoint (H) V1.12 and USEtox (recommended + interim) V1.04 methods within SimaPro LCA Software.

ENVIRONMENTAL INDICATORS  
ELEA WITH V SHAPED ARMREST

RESOURCE USE						
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total	
<b>NON-RENEWABLE RESOURCES</b>						
Material	Calcite	[kg]	13.7	0.197	0.227	14.1
	Bauxite	[kg]	32.6	0.0561	0.0808	32.7
	Gravel	[kg]	38.0	10.1	15.0	63.2
	Iron	[kg]	23.2	0.21	0.280	23.7
	Sodium Chloride	[kg]	13.1	0.01	0.01	13.1
	Others	[kg]	4.86	0.0510	0.0636	4.97
Energy	Coal	[kg]	48.0	1.083	0.903	50.0
	Oil, crude	[kg]	19.7	3.71	4.04	27.4
	Uranium	[MJ]	324	3.66	4.56	332
<b>RENEWABLE RESOURCES</b>						
Material	Wood	[kg]	16.0	-	-	16.0
	Geothermal	[MJ]	0.67	0.890	0.029	1.592
Energy	Wind power	[MJ]	6.24	0.464	0.208	6.91
	Hydropower	[MJ]	110	3.11	1.68	115
	Biomass	[MJ]	1 185	1.04	1.44	1 187
<b>WATER USE</b>						
Total amount of water		[m³]	2.11	0.0403	0.0477	2.19
Direct amount of water used by the core process		[m³]	-	0.00	-	-

OUTPUT FLOWS AND WASTE CATEGORIES					
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total
HWD	[kg]	-	0.0121	-	0.0121
NHWD	[kg]	-	0.879	61.6	62.4
RWD	[kg]	-	0.00	-	0.00
Legend	HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, C				

ENVIRONMENTAL IMPACTS					
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total
GWP	[kg CO <sub>2</sub> eq.]	189	15.6	32.8	238
AP	[kg SO <sub>2</sub> eq.]	1 065 x 10 <sup>-3</sup>	49.1 x 10 <sup>-3</sup>	55.6 x 10 <sup>-3</sup>	1 170 x 10 <sup>-3</sup>
POCP	[kg ethene eq.]	96.4 x 10 <sup>-3</sup>	2.48 x 10 <sup>-3</sup>	7.57 x 10 <sup>-3</sup>	106 x 10 <sup>-3</sup>
EP	[kg PO <sub>4</sub> <sup>3-</sup> eq.]	298 x 10 <sup>-3</sup>	12.1 x 10 <sup>-3</sup>	105 x 10 <sup>-3</sup>	414 x 10 <sup>-3</sup>
HT (cancer)	[CTUh]	36 816 x 10 <sup>-9</sup>	399.2 x 10 <sup>-9</sup>	1 102 x 10 <sup>-9</sup>	38 418 x 10 <sup>-9</sup>
HT (non-cancer)	[CTUh]	87.8 x 10 <sup>-6</sup>	2.94 x 10 <sup>-6</sup>	53.5 x 10 <sup>-6</sup>	144 x 10 <sup>-6</sup>
Ecotoxicity	[CTUe]	4 884	51.4	3 785	8 721
Land use	[species.yr]	1 834 x 10 <sup>-9</sup>	23.4 x 10 <sup>-9</sup>	25.7 x 10 <sup>-9</sup>	1 883 x 10 <sup>-9</sup>
Legend	GWP: Global Warming Potential, AP: Acidification Potential, POCP: Formation potential of tropospheric ozone photochemical oxidants, EP: Eutrophication Potential, HT: human Toxicity				

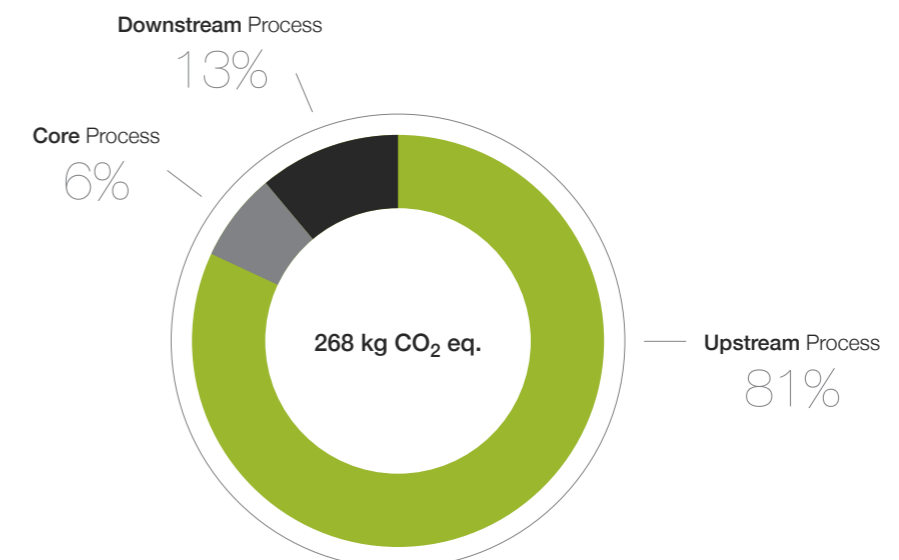


## ELEA WITH Z SHAPED ARMREST

RESOURCE USE						
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total	
<b>NON-RENEWABLE RESOURCES</b>						
Material	Calcite	[kg]	14.9	0.200	0.244	15.4
	Bauxite	[kg]	44.5	0.0569	0.0869	44.6
	Gravel	[kg]	43.7	10.3	16.1	70.1
	Iron	[kg]	23.8	0.211	0.301	24.3
	Sodium Chloride	[kg]	13.4	0.00541	0.00900	13.4
	Others	[kg]	6.27	0.0518	0.0699	6.39
Energy	Coal	[kg]	56.2	1.09	0.97	58.3
	Oil, crude	[kg]	21.8	3.77	4.35	29.9
	Uranium	[MJ]	370	3.71	4.89	379
<b>RENEWABLE RESOURCES</b>						
Material	Wood	[kg]	16.0	-	-	16.0
	Geothermal	[MJ]	0.68	0.891	0.03	1.602
Energy	Wind power	[MJ]	6.85	0.466	0.223	7.54
	Hydropower	[MJ]	138	3.13	1.80	143
	Biomass	[MJ]	1 219	1.06	1.55	1 222
<b>WATER USE</b>						
Total amount of water		[m³]	2.42	0.0412	0.0512	2.51
Direct amount of water used by the core process		[m³]	-	0.00	-	0.00

OUTPUT FLOWS AND WASTE CATEGORIES					
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total
HWD	[kg]	-	0.0150	-	0.0150
NHWD	[kg]	-	0.879	67.3	68.2
RWD	[kg]	-	0.00	-	0.00
Legend	HWD: Hazardous waste disposed, NHWD: Non-hazardous waste disposed, RWD: Radioactive waste disposed, C				

ENVIRONMENTAL IMPACTS					
Parameter	Unit	Upstream Processes	Core Processes	Downstream Processes	Total
GWP	[kg CO <sub>2</sub> eq.]	217	15.8	35.2	268
AP	[kg SO <sub>2</sub> eq.]	1 250 x 10 <sup>-3</sup>	49.8 x 10 <sup>-3</sup>	59.8 x 10 <sup>-3</sup>	1 359 x 10 <sup>-3</sup>
POCP	[kg ethene eq.]	107.3 x 10 <sup>-3</sup>	2.51 x 10 <sup>-3</sup>	8.11 x 10 <sup>-3</sup>	118 x 10 <sup>-3</sup>
EP	[kg PO <sub>4</sub> <sup>3-</sup> eq.]	345 x 10 <sup>-3</sup>	12.3 x 10 <sup>-3</sup>	111 x 10 <sup>-3</sup>	469 x 10 <sup>-3</sup>
HT (cancer)	[CTUh]	41 418 x 10 <sup>-9</sup>	404.5 x 10 <sup>-9</sup>	1 278 x 10 <sup>-9</sup>	43 100 x 10 <sup>-9</sup>
HT (non-cancer)	[CTUh]	102.2 x 10 <sup>-6</sup>	2.98 x 10 <sup>-6</sup>	56.5 x 10 <sup>-6</sup>	162 x 10 <sup>-6</sup>
Ecotoxicity	[CTUe]	5 223	52.1	3 994	9 269
Land use	[species.yr]	1 897 x 10 <sup>-9</sup>	23.7 x 10 <sup>-9</sup>	27.6 x 10 <sup>-9</sup>	1 948 x 10 <sup>-9</sup>
Legend	GWP: Global Warming Potential, AP: Acidification Potential, POCP: Formation potential of tropospheric ozone photochemical oxidants, EP: Eutrophication Potential, HT: human Toxicity				



# References

## ISO 14001

Environmental management systems

## OHSAS 18001

Occupational Health and Safety Management

## ISO 9001

Quality Management System

## ISO 14025

DIN EN ISO 14025:2009-11: Environmental labels and declarations - Type III environmental declarations - Principles and procedures

## ISO 14040/44

DIN EN ISO 14040:2006-10, Environmental management - Life cycle assessment - Principles and framework (ISO 14040:2006) and Requirements and guidelines (ISO 14044:2006)

## PCR FOR SEATS

Prepared by IVL Swedish Environmental Research Institute, Swedish Environmental Protection Agency, SP Trä, Swedish Wood Preservation Institute, Swedisol, SCDA, Svenskt Limträ AB, SSAB, The International EPD System, ver. 2.0, DATE 2015-11-03

## THE INTERNATIONAL EPD® SYSTEM

The International EPD® System is a programme for type III environmental declarations, maintaining a system to verify and register EPD®s as well as keeping a library of EPD®s and PCRs in accordance with ISO 14025. [www.environdec.com](http://www.environdec.com)

## ECOINVENT

Ecoinvent Centre, [www.Eco-invent.org](http://www.Eco-invent.org)

## SIMAPRO

SimaPro LCA Software, Pré Consultants, the Netherlands,  
[www.pre-sustainability.com](http://www.pre-sustainability.com)

## TLCID

Turkish Life Cycle Inventory Database, Turkish Center for Sustainable Production Research and Design (SÜRATAM),  
[www.surdurulebiliruretimmerkezi.org](http://www.surdurulebiliruretimmerkezi.org)

# Verification & Registration

## PROGRAMME OPERATOR

### EPD Turkey

Veko Giz Plaza, Meydan Sok.  
No 3 Kat 13 Maslak,  
Istanbul - Turkey  
[www.epdturkey.org](http://www.epdturkey.org)



## PROGRAMME HOLDER

### The International EPD System

EPD International AB, Box 210 60  
SE- 100 31 Stockholm - Sweden  
[www.environdec.com](http://www.environdec.com)



## THIRD PARTY VERIFIER

### Miljogiraff

Marcus Wendin  
Södra Larmgatan 6,  
411 16 Göteborg - Sweden  
[www.miljogiraff.se](http://www.miljogiraff.se)



## OWNER OF THE DECLARATION

### Koleksiyon Mobilya

Cumhuriyet Mah. Hacı Osman Bayırı Cad.  
No:25 Sarıyer 34457 Istanbul - Turkey  
[www.koleksiyoninternational.com](http://www.koleksiyoninternational.com)



## LCA AUTHOR AND EPD GRAPHIC DESIGN

### Metsims Sustainability Consulting

Elmas Studio Levent  
Lalegül Sok. No:7/18  
34415 4.Levent, Istanbul - Turkey  
[www.metsims.com](http://www.metsims.com)





# Global Network

## North America

### NEW YORK

**Koleksiyon New York**  
228 East 58<sup>th</sup> New York,  
NY 10022 USA  
Tel: +1 212 486 7500  
info@koleksiyon.us

### DALLAS

**Koleksiyon Dallas**  
211 North Ervay, Suite 130  
Dallas, TX 75201 USA  
Tel: +1 214 577 6070  
info@koleksiyon.us

### CHICAGO

**Koleksiyon Chicago**  
222 Merchandise Mart Plaza  
11th Floor No: 113A  
Chicago, IL 60654 USA  
Tel: +1 214 577 6070  
info@koleksiyon.us

## South America

### COLOMBIA

**Schaller Group**  
Cra 11 No: 93A-20  
Bogota, Colombia  
Tel: +57 1 743 560  
mariam@schallertech.com

## CIS

### RUSSIA

**Workplace Interiors Ltd.**  
Moscow Russia  
Tel: +7 926 124 48 48  
Info@workplace.com.ru

### Planmax

Piskarevskij Prospect,  
2 Building 2, Office 221  
Business Center "Benois"  
195027, St. Petersburg, Russia  
Tel: +7 812 612 12 95  
info@planmax.ru

### AZERBAIJAN

**Workplace Interiors**  
Marine Plaza, 62 Uzeyir Hajibeyli Street  
Baku, Azerbaijan  
Tel: +99 412 599 05 82 / 83  
ilham.behbudov@workplace.az

### Knock Knock Interiors

Neftchiler Ave. 151  
Baku, Azerbaijan  
Tel: +99 412 493 62 22  
ilham.behbudov@workplace.az

### KAZAKHSTAN

**V-time Object Office Ltd.**  
Office 111, b/c 'Prime'  
Furmanova 100 'g' 050000, Almaty,  
Kazakhstan  
Tel: +7 727 312 11 22 / 23  
v-time@yandex.ru

## Asia Pasific

### AUSTRALIA

**Envoy Furniture**  
Suite 30391 Murphy Street  
Richmond 3121 Melbourne, Australia  
Tel: +61 3 9029 3161  
dan@envoyfurniture.com.au

## Europe

### ENGLAND

**Koleksiyon Möbel Limited**  
9 Brewhouse Yard  
London EC1V 4JR United Kingdom  
Tel: +44 (0)20 3405 1885  
info@koleksiyon.co.uk

### GERMANY

**Koleksiyon Möbel GmbH**  
Kaisstraße 16a, 40221 Düsseldorf,  
Germany  
Tel: +49 177 545 6562  
info@koleksiyon.de

### AUSTRIA

**Buerofreunde GmbH**  
Börsegasse 9, A-1010  
Vienna, Austria  
Tel: +43 1 532 028 7  
office@buerofreunde.at

### SPAIN

**Artis, Arquitectura Interior**  
Entença 242, 08029  
Barcelona, Spain  
Tel: +34 973 25 78 00  
artis@artis.es

### NETHERLANDS

**DingsDesign B.V.**  
G. van Nijenrodestraat 151 3621 GJ  
Breukelen, The Netherlands  
Tel: +31 63195 1872  
info@loading-ddesign.com  
thijs@loading-ddesign.com

### POLAND

**"R19" Sp. z o.o. Sp.K**  
ul. Rydygiera 19/U8  
01-793 Warszawa, Poland  
Tel: +48 662 505 075  
office@r19.com.pl

### CYPRUS

**Divani Mobilya**  
2 İrmak Sokak Gönyeli Çemberi,  
Gönyeli, Nicosia, Cyprus  
Tel: +90 392 224 04 50 - 51  
fetanetcan@gmail.com

## MEA & Africa

### EGYPT

**Koleksiyon Egypt**  
The 47<sup>th</sup> Building, 90<sup>th</sup> Street  
North 5<sup>th</sup> Settlement, New Cairo, Egypt  
Tel: +20 2266 87 01  
info@koleksiyonegypt.com

### DUBAI

**Palmon Group**  
Junction 5, road 621 P.O. Box 16753  
Jebel Ali Free Zone  
Dubai, United Arab Emirates  
Tel: +9714 8817000  
fnashed@palmongroup.com

### JORDAN

**Triology Furniture Company**  
Iritiria Str. Um Uthienah Vista  
P.O. Box 630 - 11118 Amman, Jordan  
Tel: +962 6 5563778  
salah@triologyfurniture.com

### SAUDI ARABIA

**Technolight - Jeddah**  
P.O. Box 12679 Jeddah 21483  
Saudi Arabia  
Tel: +966 2 669 3241  
hazemalazem@technolight-ksa.com

### Technolight - Riyadh

P.O. Box 17420 Riyadh 11484  
Saudi Arabia  
Tel: +966 11 462 1150  
riyadhbranch@technolight-ksa.com

### BAHRAIN

**Builders Depot**  
Office No: 53 Building No: 50  
Block No: 434 Karbabad, Seef District  
Kingdom of Bahrain  
Tel: +973 39 665232  
malanni@archincorp.com

### QATAR

**Al Mana Galleria**  
Salwa Road Ramada Signals  
Nissan Showroom  
P.O. Box 91 Doha, Qatar  
Tel: +974 4 428 3636  
cihan.koseoglu@almanagalleria.com.qa

### IRAN

**A1 Design**  
Unit 91, No:1/2, Tavazoei St.  
Qeytariyeh Blvd, Tehran, Iran  
Tel: +98 21 22 80 72 80  
info@A1.Design

## Turkey

### ADANA

Atatürk Cad. Sular Yolu No: 73/1 01120  
Tel: +90 322 459 91 22  
adana@koleksiyon.com.tr

### ANKARA

Fatih Sultan Mah. Dumlupınar Blv.  
No: 396 Etimesgut  
Tel: +90 312 467 71 00  
ankara@koleksiyon.com.tr

### ANTALYA

Metin Kasapoğlu Cad.  
Gökhan İş Merkezi No: 21/B  
Tel: +90 242 311 11 38  
antalya@koleksiyon.com.tr

### BODRUM

Atatürk Bulvarı Merkez Mahallesi  
Konacık Mevkii No:131  
Bodrum / Muğla  
Tel: +90 252 363 91 22  
bodrum@koleksiyon.com.tr

### GAZIANTEP

Sarı Güllük Mah.  
Mareşal Fevzi Çakmak Blv.  
No: 33 Şehitkamil  
Tel: +90 342 335 51 55  
gaziantep@koleksiyon.com.tr

### İZMİR

Mithatpaşa Cad. No: 142/A Karataş  
Tel: +90 232 482 20 01  
izmir@koleksiyon.com.tr

### TEKİRDAĞ

100. Yıl Mah. Adnan Kahveci Cad.  
No: 23-25 Süleymanpaşa  
Tel: +90 282 260 58 00  
tekirdag@koleksiyon.com.tr

### İSTANBUL

**Caddebostan**  
Bağdat Caddesi No: 274  
Tel: +90 216 478 22 66  
caddebostan@koleksiyon.com.tr

### Masko

Masko Mobilyacılar Çarşısı  
7-B Blok No: 3-5 İkitelli  
Tel: +90 212 675 09 00  
masko@koleksiyon.com.tr

### Modoko

Modoko Sitesi 3.Cadde No: 222  
Yükarı Dudullu, Ümraniye  
Tel: +90 216 540 49 49  
modoko@koleksiyon.com.tr

### Tarabya

Cumhuriyet Mah.  
Hacı Osman Bayırı Cad. No: 25 Sarıyer  
Tel: +90 212 363 63 63  
info@koleksiyon.com.tr

### Zeytinburnu

Kazlıçeşme Mah. Kennedy Cad.  
No: 64/A Zeytinburnu  
zeytinburnu@koleksiyon.com.tr